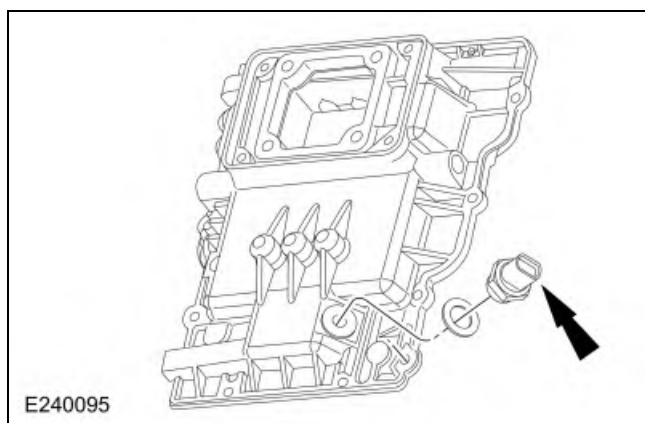


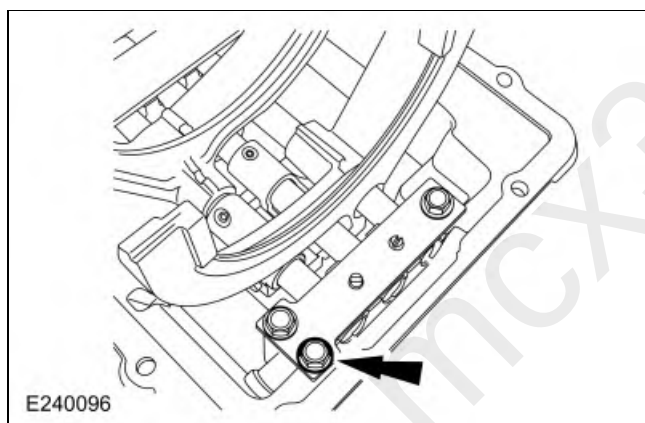
Shift Control Housing

DISASSEMBLY

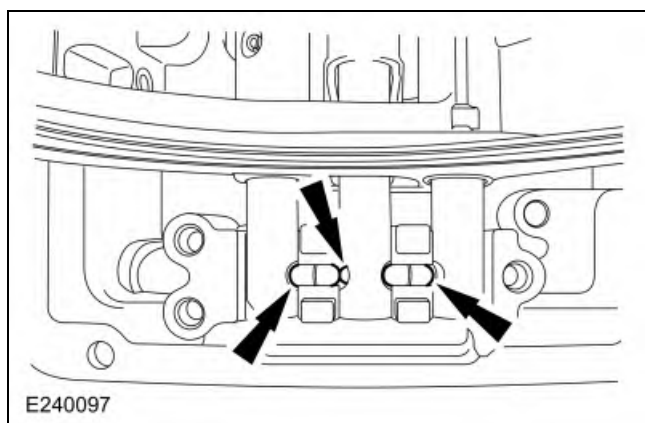
1. Remove the reverse lamp switch.
Torque: 168 lb.in (19 Nm)



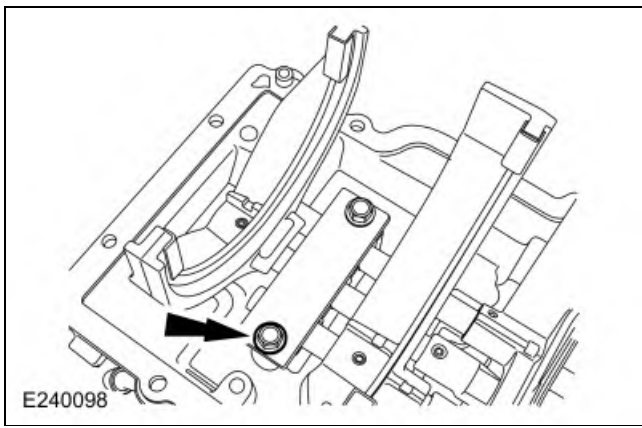
2. Place the shift control housing on a bench.
3. Remove the rear shift bar support bracket bolts.
Torque: 168 lb.in (19 Nm)



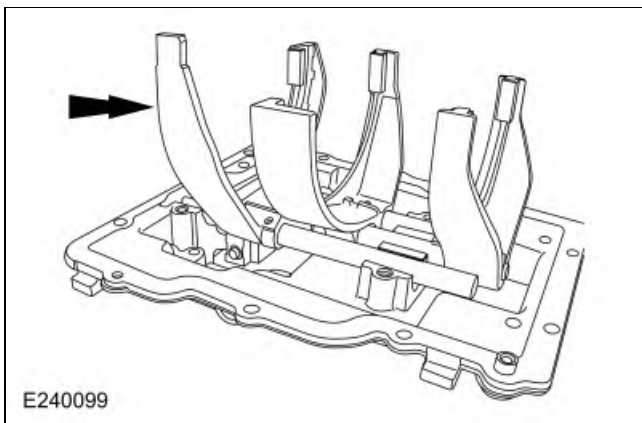
4. Remove the 2 interlock pin retainers and interlock pin.



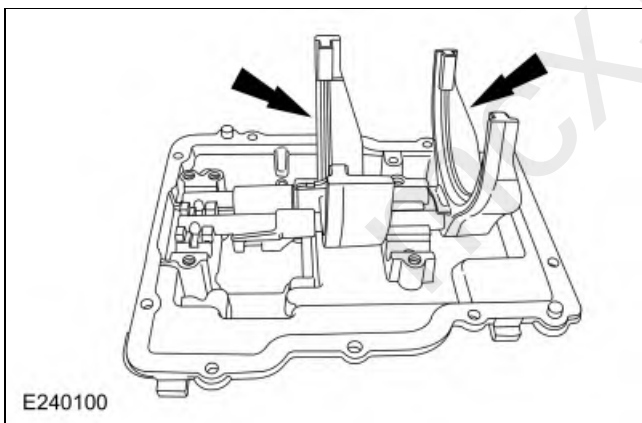
5. Remove the front shift bar support bracket bolts.
Torque: 168 lb.in (19 Nm)



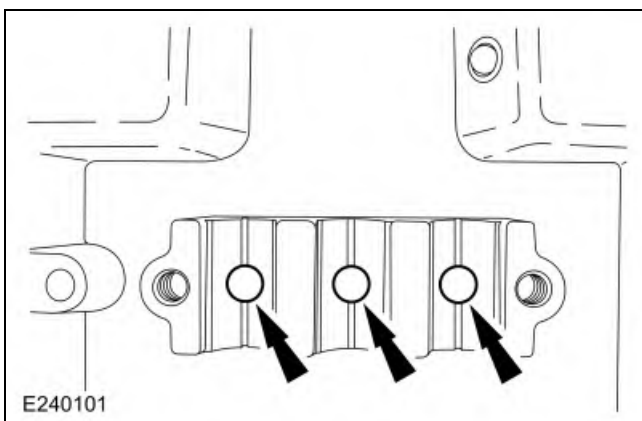
6. Remove 5th gear shift fork and rail.



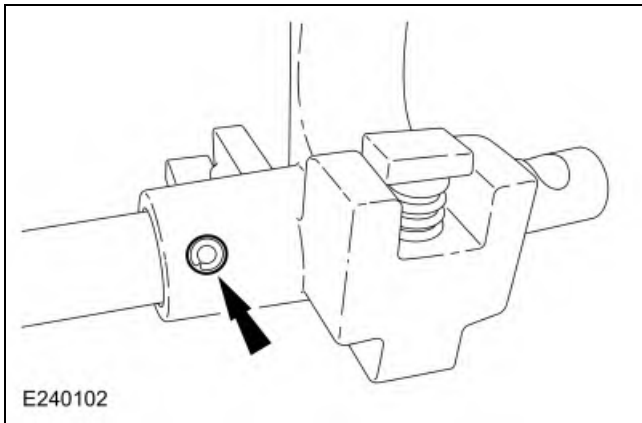
7. Remove 1-2 and 3-4 gear shift forks and rails.



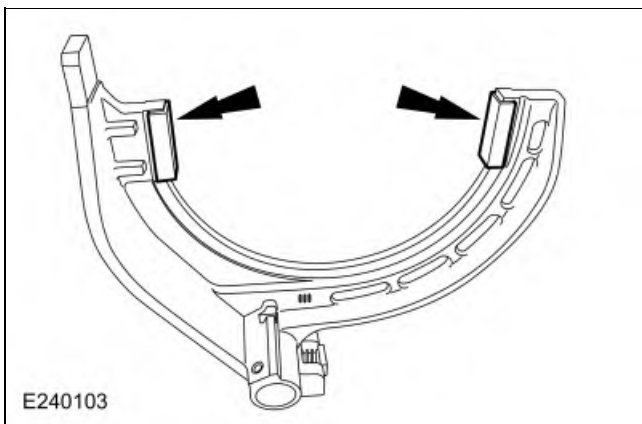
8. Remove the shift rail detents and springs.



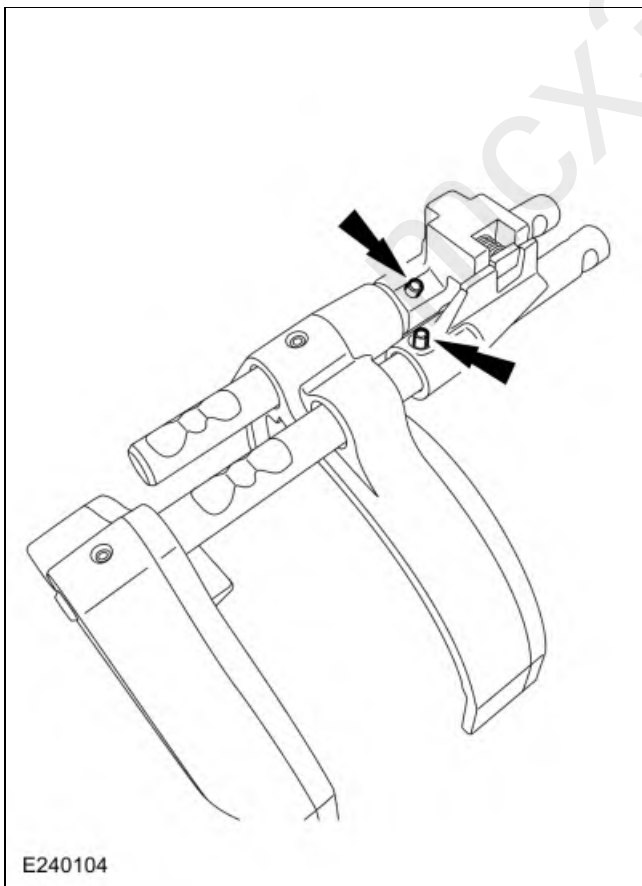
9. Remove and discard the roll pin from the 5th gear shift rail.



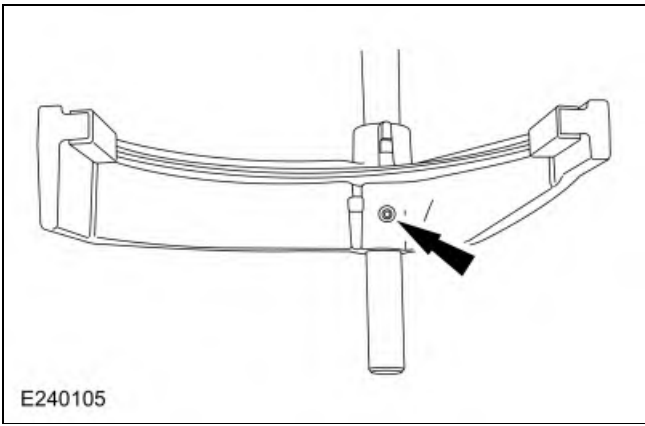
10. Remove the shift fork inserts from the 5th gear shift fork.



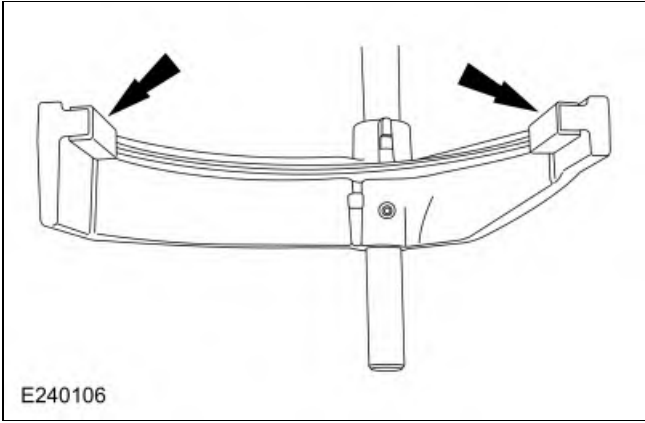
11. Remove and discard the roll pins from the 1-2 and 3-4 gear shift rails.



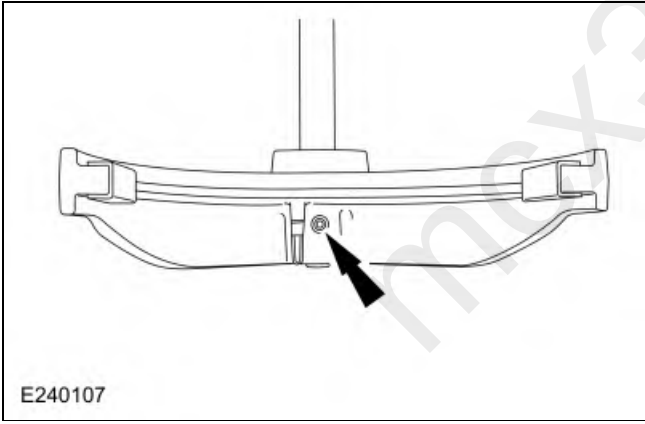
12. Remove and discard the roll pin from the 3-4 gear shift rail.



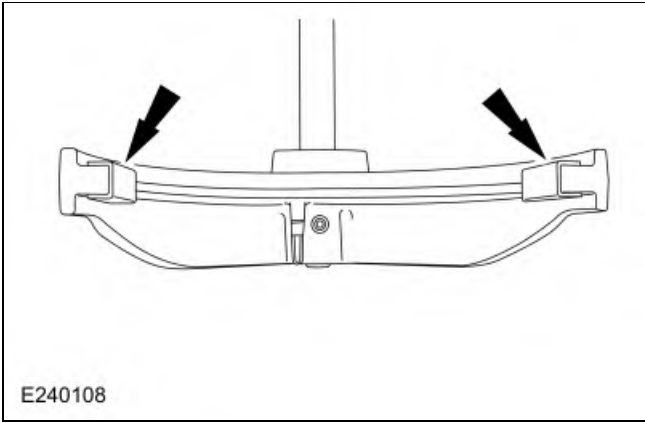
13. Remove the shift fork inserts from the 3-4 gear shift fork.



14. Remove and discard the roll pin from the 1-2 gear shift rail.



15. Remove the shift fork inserts from the 1-2 gear shift fork.



1. **NOTE:** *Install new roll pins.*

To assemble, reverse the disassembly procedure.

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